



SECTION 1: Identification of the substance/mixture and of the company/undertaking

- **1.1 Product identifier**
- **Trade name:** SILIKAL® HK 31
- **Article number:** HK 31
- **UFI:** Y422-80CV-F006-Y4H4
- **1.2 Relevant identified uses of the substance or mixture and uses advised against**
Unsuitable for home DIY applications.
- **Application of the substance / the preparation:** Reaction resin
- **1.3 Details of the supplier of the safety data sheet**
- **Manufacturer/Supplier:**
Silikal America
609-B Fertilla St.
Carrollton, GA 30117
Tel.: 770-830-1404
Fax.: 770-830-9213
e-mail: info@silikalamerica.com
- **Further information obtainable from:** Environmental department
- **1.4 Emergency telephone number:**
INFOTRAC (24-Hour-Number): 1-800-535-5053

SECTION 2: Hazards identification

- **2.1 Classification of the substance or mixture**
- **Classification according to Regulation (EC) No 1272/2008**
Flam. Liq. 2 H225 Highly flammable liquid and vapour.
Skin Irrit. 2 H315 Causes skin irritation.
Skin Sens. 1 H317 May cause an allergic skin reaction.
STOT SE 3 H335 May cause respiratory irritation.
- **2.2 Label elements**
- **Labelling according to Regulation (EC) No 1272/2008**
The product is classified and labelled according to the CLP regulation.
- **Hazard pictograms**

GHS02 GHS07
- **Signal word** Danger
- **Hazard-determining components of labelling:**
methyl methacrylate
2-ethylhexyl acrylate
Triethylene glycol dimethacrylate
N-Hydroxyethyl-N-methyl-p-toluidine
- **Hazard statements**
H225 Highly flammable liquid and vapour.
H315 Causes skin irritation.
H317 May cause an allergic skin reaction.
H335 May cause respiratory irritation.
- **Precautionary statements**
P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.

(Contd. on page 2)

Safety data sheet

according to OSHA HCS

Printing date 03/01/2022

Vers.No.: 2

Revision: 03/01/2022

Trade name: SILIKAL® HK 31

(Contd. of page 1)

- P243 Take action to prevent static discharges.
 P280 Wear protective gloves/protective clothing/eye protection/face protection/hearing protection.
 P370+P378 In case of fire: Use CO₂, powder or water spray to extinguish.
 P403+P235 Store in a well-ventilated place. Keep cool.
 P501 Dispose of contents/container in accordance with local/regional/national/international regulations.

- **2.3 Other hazards**
- **Results of PBT and vPvB assessment**
- **PBT:** Not applicable.
- **vPvB:** Not applicable.

SECTION 3: Composition/information on ingredients

- **3.2 Chemical characterisation: Mixtures**
- **Description:** Mixture of substances listed below with nonhazardous additions.

- **Dangerous components:**

CAS: 80-62-6 EINECS: 201-297-1 Reg.nr.: 01-2119452498-28	methyl methacrylate ⚠ Flam. Liq. 2, H225; ⚠ Skin Irrit. 2, H315; Skin Sens. 1, H317; STOT SE 3, H335	25-50%
CAS: 103-11-7 EINECS: 203-080-7 Reg.nr.: 01-2119453158-37	2-ethylhexyl acrylate ⚠ Skin Irrit. 2, H315; Skin Sens. 1, H317; STOT SE 3, H335	10-25%
CAS: 109-16-0 EINECS: 203-652-6 Reg.nr.: 01-2119969287-21	Triethylene glycol dimethacrylate ⚠ Skin Sens. 1B, H317	0.5-2.5%
CAS: 2842-44-6 EINECS: 220-638-5 Reg.nr.: 01-2120827830-56	N-Hydroxyethyl-N-methyl-p-toluidine ⚠ Aquatic Chronic 2, H411; ⚠ Eye Irrit. 2, H319; Skin Sens. 1, H317	0.5-2.5%

- **Additional information:** For the wording of the listed hazard phrases refer to section 16.

SECTION 4: First aid measures

- **4.1 Description of first aid measures**
- **General information:** Immediately remove any clothing soiled by the product.
- **After inhalation:** Supply fresh air and to be sure call for a doctor.
- **After skin contact:** Immediately wash with water and soap and rinse thoroughly.
- **After eye contact:**
Rinse opened eye for several minutes under running water. If symptoms persist, consult a doctor.
- **After swallowing:** Drink plenty of water and provide fresh air. Call for a doctor immediately.
- **4.2 Most important symptoms and effects, both acute and delayed**
No further relevant information available.
- **4.3 Indication of any immediate medical attention and special treatment needed**
No further relevant information available.

SECTION 5: Firefighting measures

- **5.1 Extinguishing media**
- **Suitable extinguishing agents:**
Foam
Sand
CO₂, powder or water spray. Fight larger fire with alcohol resistant foam.
- **For safety reasons unsuitable extinguishing agents:** Water with full jet
- **5.2 Special hazards arising from the substance or mixture**
Exothermic polymerisation.

(Contd. on page 3)

Safety data sheet

according to OSHA HCS

Printing date 03/01/2022

Vers.No.: 2

Revision: 03/01/2022

Trade name: SILIKAL® HK 31

(Contd. of page 2)

In case of fire, the following can be released:

Hydrocarbons

Carbon monoxide and carbon dioxide

- **5.3 Advice for firefighters**

- **Protective equipment:** Wear self-contained respiratory protective device.

- **Additional information** Cool endangered receptacles with water spray.

SECTION 6: Accidental release measures

- **6.1 Personal precautions, protective equipment and emergency procedures**

Ensure adequate ventilation

Wear protective clothing.

Keep away from ignition sources.

Use respiratory protective device against the effects of fumes/dust/aerosol.

- **6.2 Environmental precautions:** Do not allow to enter sewers/ surface or ground water.

- **6.3 Methods and material for containment and cleaning up:**

Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders).

Dispose contaminated material as waste according to item 13.

Ensure adequate ventilation.

Do not flush with water or aqueous cleansing agents

- **6.4 Reference to other sections**

See Section 7 for information on safe handling.

See Section 8 for information on personal protection equipment.

See Section 13 for disposal information.

SECTION 7: Handling and storage

- **7.1 Precautions for safe handling** Ensure good ventilation/exhaustion at the workplace.

- **Information about fire - and explosion protection:**

Keep ignition sources away - Do not smoke.

Protect against electrostatic charges.

Fumes can combine with air to form an explosive mixture.

- **7.2 Conditions for safe storage, including any incompatibilities**

- **Storage:**

- **Requirements to be met by storerooms and receptacles:**

Store only in the original receptacle.

Store in cool, dry conditions in well sealed receptacles.

Do not allow to enter sewers/ surface or ground water.

- **Information about storage in one common storage facility:** Not required.

- **Further information about storage conditions:**

Store receptacle in a well ventilated area.

Protect from heat and direct sunlight.

- **Maximum storage temperature:** 25°C

- **7.3 Specific end use(s)** No further relevant information available.

SECTION 8: Exposure controls/personal protection

- **8.1 Control parameters**

- **Additional information about design of technical facilities:** No further data; see item 7.

- **Ingredients with limit values that require monitoring at the workplace:**

80-62-6 methyl methacrylate	
WEL	Short-term value: 416 mg/m ³ , 100 ppm
	Long-term value: 208 mg/m ³ , 50 ppm

- **Additional information:** The lists valid during the making were used as basis.

(Contd. on page 4)

Safety data sheet

according to OSHA HCS

Printing date 03/01/2022

Vers.No.: 2

Revision: 03/01/2022

Trade name: SILIKAL® HK 31

(Contd. of page 3)

- **8.2 Exposure controls**
- **Personal protective equipment:**
- **General protective and hygienic measures:**
Keep away from foodstuffs, beverages and feed.
Immediately remove all soiled and contaminated clothing
Wash hands before breaks and at the end of work.
Avoid contact with the eyes and skin.
- **Respiratory protection:**
Use the indicated respiratory protection if workplace exposure limits are exceeded.
- **Recommended filter device for short term use:** Filter A
- **Protection of hands:**



Protective gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.

Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation (EN 374)

- **Material of gloves** Butyl rubber, BR
- **Penetration time of glove material**
The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.
For the mixture mentioned below the penetration time has to be at least 60 minutes (Permeation according to EN 374 Part 3: Level 3).
- **Eye protection:**



Tightly sealed goggles

- **Body protection:** Protective work clothing

SECTION 9: Physical and chemical properties

· 9.1 Information on basic physical and chemical properties

· General Information

· Appearance:

Form: Pasty

Colour: Blue

· Odour: Characteristic

· Odour threshold: Not determined.

· pH-value: Mixture is non-soluble (in water).

· Change in condition

Melting point/freezing point: Undetermined.

Initial boiling point and boiling range: 100 °C

· Flash point: 10 °C

· Flammability (solid, gas): Not applicable.

· Ignition temperature: 245 °C

· Decomposition temperature: Not determined.

· Auto-ignition temperature: Product is not selfigniting.

(Contd. on page 5)

Safety data sheet

according to OSHA HCS

Printing date 03/01/2022

Vers.No.: 2

Revision: 03/01/2022

Trade name: SILIKAL® HK 31

(Contd. of page 4)

· Explosive properties:	Product is not explosive. However, formation of explosive air/vapour mixtures are possible.
· Explosion limits:	
Lower:	0.8 Vol %
Upper:	12.5 Vol %
· Vapour pressure at 20 °C:	38.7 hPa
· Density:	Not determined.
· Relative density	Not determined.
· Vapour density	Not determined.
· Evaporation rate	Not determined.
· Solubility in / Miscibility with water:	Not miscible or difficult to mix.
· Partition coefficient: n-octanol/water:	Not determined.
· Viscosity:	
Dynamic at 20 °C:	22,000 mPas
Kinematic:	Not determined.
· 9.2 Other information	No further relevant information available.

SECTION 10: Stability and reactivity

- **10.1 Reactivity** No further relevant information available.
- **10.2 Chemical stability**
- **Thermal decomposition / conditions to be avoided:**
Keep away from heat and direct sunlight.
No decomposition if used according to specifications.
- **10.3 Possibility of hazardous reactions** Exothermic polymerisation.
- **10.4 Conditions to avoid** No further relevant information available.
- **10.5 Incompatible materials:** Reacts with peroxides and other radical forming substances.
- **10.6 Hazardous decomposition products:**
Hydrocarbons
Carbon monoxide and carbon dioxide
- **Additional information:** Do not allow to enter sewers/ surface or ground water.

SECTION 11: Toxicological information

- **11.1 Information on toxicological effects**
- **Acute toxicity** Based on available data, the classification criteria are not met.
- **Primary irritant effect:**
- **Skin corrosion/irritation**
Causes skin irritation.
- **Serious eye damage/irritation** Based on available data, the classification criteria are not met.
- **Respiratory or skin sensitisation**
May cause an allergic skin reaction.
- **Additional toxicological information:**
- **CMR effects (carcinogenicity, mutagenicity and toxicity for reproduction)**
- **Germ cell mutagenicity** Based on available data, the classification criteria are not met.
- **Carcinogenicity** Based on available data, the classification criteria are not met.
- **Reproductive toxicity** Based on available data, the classification criteria are not met.
- **STOT-single exposure**
May cause respiratory irritation.
- **STOT-repeated exposure** Based on available data, the classification criteria are not met.

(Contd. on page 6)

US

Safety data sheet

according to OSHA HCS

Printing date 03/01/2022

Vers.No.: 2

Revision: 03/01/2022

Trade name: SILIKAL® HK 31

(Contd. of page 5)

- **Aspiration hazard** Based on available data, the classification criteria are not met.


SECTION 12: Ecological information

- **12.1 Toxicity**
- **Aquatic toxicity:** No further relevant information available.
- **12.2 Persistence and degradability** No further relevant information available.
- **12.3 Bioaccumulative potential** No further relevant information available.
- **12.4 Mobility in soil** No further relevant information available.
- **Additional ecological information:**
- **General notes:**
Water hazard class 1 (German Regulation) (Self-assessment): slightly hazardous for water
Do not allow undiluted product or large quantities of it to reach ground water, water course or sewage system.
- **12.5 Results of PBT and vPvB assessment**
- **PBT:** Not applicable.
- **vPvB:** Not applicable.
- **12.6 Other adverse effects** No further relevant information available.

SECTION 13: Disposal considerations

- **13.1 Waste treatment methods**
- **Recommendation**
Must not be disposed together with household garbage. Do not allow product to reach sewage system.
Must be specially treated adhering to official regulations.
- **Uncleaned packaging:**
- **Recommendation:**
Packaging may be reused or recycled after cleaning.
Packagings that may not be cleansed are to be disposed of in the same manner as the product.
Disposal must be made according to official regulations.
- **Recommended cleansing agents:** Acetone, ethylacetate

SECTION 14: Transport information

- | | |
|---|----------------------|
| · 14.1 UN-Number | |
| · ADR, IMDG, IATA | UN1866 |
| · 14.2 UN proper shipping name | |
| · ADR | 1866 RESIN SOLUTION |
| · IMDG, IATA | RESIN SOLUTION |
| · 14.3 Transport hazard class(es) | |
| · ADR, IMDG, IATA | |
|  | |
| · Class | 3 Flammable liquids. |
| · Label | 3 |
| · 14.4 Packing group | |
| · ADR, IMDG, IATA | II |

(Contd. on page 7)

Safety data sheet

according to OSHA HCS

Printing date 03/01/2022

Vers.No.: 2

Revision: 03/01/2022

Trade name: SILIKAL® HK 31

(Contd. of page 6)

· 14.5 Environmental hazards:	
· Marine pollutant:	No
· 14.6 Special precautions for user Warning: Flammable liquids.	
· Hazard identification number (Kemler code):	33
· EMS Number:	F-E, S-E
· Stowage Category	B
· 14.7 Transport in bulk according to Annex II of Marpol and the IBC Code Not applicable.	
· Transport/Additional information:	
· ADR	
· Limited quantities (LQ)	5L
· Excepted quantities (EQ)	Code: E2 Maximum net quantity per inner packaging: 30 ml Maximum net quantity per outer packaging: 500 ml
· Transport category	2
· Tunnel restriction code	D/E
· IMDG	
· Limited quantities (LQ)	5L
· Excepted quantities (EQ)	Code: E2 Maximum net quantity per inner packaging: 30 ml Maximum net quantity per outer packaging: 500 ml
· UN "Model Regulation":	UN 1866 RESIN SOLUTION, 3, II

SECTION 15: Regulatory information

- **15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture**
 - **Directive 2012/18/EU**
 - **Named dangerous substances - ANNEX I** None of the ingredients is listed.
 - **Seveso category** P5c FLAMMABLE LIQUIDS
 - **Qualifying quantity (tonnes) for the application of lower-tier requirements** 5,000 t
 - **Qualifying quantity (tonnes) for the application of upper-tier requirements** 50,000 t
 - **National regulations:**
 - **Technical instructions (air):**
- | Class | Share in % |
|-------|------------|
| NK | 25-50 |
- **Waterhazard class:** Water hazard class 1 (Self-assessment): slightly hazardous for water.
 - **15.2 Chemical safety assessment:** A Chemical Safety Assessment has not been carried out.

SECTION 16: Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

- **Relevant phrases**
- H225 Highly flammable liquid and vapour.
- H315 Causes skin irritation.
- H317 May cause an allergic skin reaction.
- H319 Causes serious eye irritation.
- H335 May cause respiratory irritation.

(Contd. on page 8)

-US-

Safety data sheet

according to OSHA HCS

Printing date 03/01/2022

Vers.No.: 2

Revision: 03/01/2022

Trade name: SILIKAL® HK 31

(Contd. of page 7)

H411 Toxic to aquatic life with long lasting effects.

- **Department issuing SDS:** Environmental Department
- **Contact:** Dipl.- Ing. (FH) Kurt K. Engel
- **Abbreviations and acronyms:**
 - Flam. Liq. 2: Flammable liquids – Category 2
 - Skin Irrit. 2: Skin corrosion/irritation – Category 2
 - Eye Irrit. 2: Serious eye damage/eye irritation – Category 2
 - Skin Sens. 1: Skin sensitisation – Category 1
 - Skin Sens. 1B: Skin sensitisation – Category 1B
 - STOT SE 3: Specific target organ toxicity (single exposure) – Category 3
 - Aquatic Chronic 2: Hazardous to the aquatic environment - long-term aquatic hazard – Category 2
- *** Data compared to the previous version altered.**

US