



# SILIKAL® HK 31

Reactive, low-yellowing, transparent coving paste

## Properties

- Ready for use, transparent, pasty
- Good flexibility
- Good filling properties
- Reactive
- Low-yellowing

## Area of application

- Creating covings and triangular covings in wet and dry areas

## Hardener dosages

Temperature	SILIKAL® BPO % pbw. *	Pot life approx. min.	Hardening time approx. min.
0 °C	4.5	25	60
+10 °C	3.0	20	45
+20 °C	1.5	18	40
+30 °C	1.0	12	30

\* The quantity of SILIKAL® BPO is always related to the quantity of resin.

## Advice on application

- First stir in SILIKAL® BPO until completely dissolved (approx. 2 minutes) and only then mix in the filler, e.g. SILIKAL® FM 0.7 – 1.2 mm, and use the mixture immediately.
- Maximum coat thickness per application 10 mm; if thicker coats are required, apply more than one coat (always allowing each individual coat to cure fully).

## Guideline recipe

Item	Component	Guideline recipe (% by weight)	Comments	Batch for 10 litre bucket
1	SILIKAL® HK 31	25 %		3 kg
2	SILIKAL® Filler FS, FM or QS, 0.7 – 1.2 mm	75 %		9 kg
	<b>Total:</b>	<b>100 %</b>	<b>Average consumption: 1.85 kg/litre coving volume</b>	<b>12 kg</b>
3	SILIKAL® BPO	1.0 – 4.5 % related to item 1		See "Hardener dosages" table for quantities

## Characteristics as delivered

Property	Approx. value
Viscosity, +20 °C	22 mPa · s (pasty)
Density, +20 °C	1.02 g/cm <sup>3</sup>
Application temperature	0 °C to +30 °C



### Other applicable documents

SILIKAL® BPO	Data sheet BPO
SILIKAL® Filler QS	Data sheet FQS
SILIKAL® Filler FM	Data sheet FFM
SILIKAL® Filler FS	Data sheet FFS
General notes	Technical documentation MMA
Safety data sheets	For all Silikal products used

The information in this data sheet replaces all previous information about the product and its application. The application instructions as well as the technical data of the product are only guidelines. The buyer is responsible for the application and claims of third parties.

## Silikal Product Information

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