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# Safety Data Sheet

acc. to OSHA HCS

Printing date 04/27/2016

Reviewed on 04/27/2016

## 1: Identification

- **1.1 Product identifier**
- **Trade name: Silikal RE 42 (Component B)**
- **Application of the substance / the preparation:**  
Epoxy curing agent  
Hardening agent/ Curing agent
- **1.3 Details of the supplier of the safety data sheet**
- **Manufacturer/Supplier:**  
Silikal America  
609-B Fertilla Street  
Carrolton, GA 30117  
Tel.: 770.830.1404  
Fax.: 777.830.9213  
info@silikalamerica.com
- **Information department:** Silikal America
- **1.4 Emergency telephone number:** INFOTRAC 1-800-535-5053

## 2: Hazard(s) identification

- **2.1 Classification of the substance or mixture**
- **Classification according to Regulation (EC) No 1272/2008**  
Acute Tox. 4 H302 Harmful if swallowed.  
Skin Corr. 1B H314 Causes severe skin burns and eye damage.  
Eye Dam. 1 H318 Causes serious eye damage.  
Skin Sens. 1 H317 May cause an allergic skin reaction.

- **2.2 Label elements**
- **Labelling according to Regulation (EC) No 1272/2008**  
The product is classified and labeled according to the CLP regulation.
- **Hazard pictograms**



GHS05 GHS07

- **Signal word** Danger
- **Hazard-determining components of labeling:**  
trimethylhexane-1,6-diamine
- **Hazard statements**  
H302 Harmful if swallowed.  
H314 Causes severe skin burns and eye damage.  
H317 May cause an allergic skin reaction.
- **Precautionary statements**  
P261 Avoid breathing dust/fume/gas/mist/vapors/spray  
P280 Wear protective gloves/protective clothing/eye protection/face protection.  
P260 Do not breathe dusts or mists.  
P305+P351+P338 If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.  
P405 Store locked up.  
P501 Dispose of contents/container in accordance with local/regional/national/international regulations.

(Contd. on page 2)

# Safety Data Sheet

## acc. to OSHA HCS

Printing date 04/27/2016

Reviewed on 04/27/2016

Trade name: Silikal RE 42 (Component B)

(Contd. of page 1)

- **Classification system:**
- **NFPA ratings (scale 0 - 4)**



Health = 3  
Fire = 1  
Reactivity = 0

- **HMIS-ratings (scale 0 - 4)**



HEALTH 3 Health = 3  
FIRE 1 Fire = 1  
REACTIVITY 0 Reactivity = 0

- **2.3 Other hazards**
- **Results of PBT and vPvB assessment**
- **PBT:** Not applicable.
- **vPvB:** Not applicable.

### 3: Composition/information on ingredients

- **3.2 Chemical characterization: Mixtures**
- **Description:** Mixture of the substances listed below with nonhazardous additions.

- **Dangerous components:**

25620-58-0	trimethylhexane-1,6-diamine	50-100%
	☠ Skin Corr. 1B, H314; Eye Dam. 1, H318; ⚠ Acute Tox. 4, H302; Skin Sens. 1, H317	

- **Additional information:** For the wording of the listed hazard phrases refer to section 16.

### 4: First-aid measures

- **4.1 Description of first aid measures**
- **General information:** Immediately remove any clothing soiled by the product.
- **After inhalation:**  
Take affected persons into fresh air and keep quiet.  
Supply fresh air and to be sure call for a doctor.
- **After skin contact:** Immediately wash with water and soap and rinse thoroughly.
- **After eye contact:**  
Rinse opened eye for several minutes under running water. Then consult a doctor.
- **After swallowing:** Drink copious amounts of water and provide fresh air. Immediately call a doctor.
- **4.2 Most important symptoms and effects, both acute and delayed**  
No further relevant information available.
- **4.3 Indication of any immediate medical attention and special treatment needed**  
No further relevant information available.

### 5: Fire-fighting measures

- **5.1 Extinguishing media**
- **Suitable extinguishing agents:**  
CO<sub>2</sub>, extinguishing powder or water spray. Fight larger fires with water spray or alcohol resistant foam.
- **For safety reasons unsuitable extinguishing agents:** Water with full jet
- **5.2 Special hazards arising from the substance or mixture**  
Formation of toxic gases is possible during heating or in case of fire.
- **5.3 Advice for firefighters**
- **Protective equipment:** Wear self-contained respiratory protective device.

(Contd. on page 3)

# Safety Data Sheet

## acc. to OSHA HCS

Printing date 04/27/2016

Reviewed on 04/27/2016

**Trade name: Silikal RE 42 (Component B)**

(Contd. of page 2)

- **Additional information**  
Dispose of fire debris and contaminated fire fighting water in accordance with official regulations.

### 6: Accidental release measures

- **6.1 Personal precautions, protective equipment and emergency procedures**  
Wear protective equipment. Keep unprotected persons away.  
Ensure adequate ventilation
- **6.2 Environmental precautions:**  
Inform respective authorities in case of seepage into water course or sewage system.  
Do not allow to enter sewers/ surface or ground water.
- **6.3 Methods and material for containment and cleaning up:**  
Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).  
Use neutralizing agent.  
Ensure adequate ventilation.
- **6.4 Reference to other sections** See Section 13 for disposal information.

### 7: Handling and storage

- **7.1 Precautions for safe handling**  
Ensure good ventilation/exhaustion at the workplace.  
Keep receptacles tightly sealed.
- **Information about protection against explosions and fires:**  
Keep ignition sources away - Do not smoke.
- **7.2 Conditions for safe storage, including any incompatibilities**
- **Storage:**
- **Requirements to be met by storerooms and receptacles:**  
Store only in the original receptacle.  
Store in cool, dry conditions in well sealed receptacles.  
Do not allow to enter sewers/ surface or ground water.
- **Information about storage in one common storage facility:** Not required.
- **Further information about storage conditions:** Keep receptacle tightly sealed.
- **Maximum storage temperature:** 25 °C
- **7.3 Specific end use(s)** No further relevant information available.

### 8: Exposure controls/personal protection

- **Additional information about design of technical systems:** No further data; see item 7.
- **8.1 Control parameters**
- **Components with limit values that require monitoring at the workplace:**  
The product does not contain any relevant quantities of materials with critical values that have to be monitored at the workplace.
- **Additional information:** The lists that were valid during the creation were used as basis.
- **8.2 Exposure controls**
- **Personal protective equipment:**
- **General protective and hygienic measures:**  
Keep away from foodstuffs, beverages and feed.  
Immediately remove all soiled and contaminated clothing.  
Wash hands before breaks and at the end of work.  
Avoid contact with the eyes and skin.
- **Breathing equipment:**  
Use suitable respiratory protective device only when aerosol or mist is formed.
- **Recommended filter device for short term use:** Filter A

(Contd. on page 4)

# Safety Data Sheet

## acc. to OSHA HCS

Printing date 04/27/2016

Reviewed on 04/27/2016

Trade name: Silikal RE 42 (Component B)

(Contd. of page 3)

- **Protection of hands:**



Protective gloves

- **Material of gloves**

Nitrile rubber, NBR

Butyl rubber, BR

Recommended thickness of the material:  $\geq 0.4$  mm

- **Penetration time of glove material**

The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

For the mixture of chemicals mentioned below the penetration time has to be at least 60 minutes (Permeation according to EN 374 Part 3: Level 3).

- **For the permanent contact of a maximum of 15 minutes gloves made of the following materials are suitable:**

PVC gloves

- **As protection from splashes gloves made of the following materials are suitable:** PVC gloves

- **Not suitable are gloves made of the following materials:**

Leather gloves

Strong gloves

- **Eye protection:**



Tightly sealed goggles

- **Body protection:** Protective work clothing

## 9: Physical and chemical properties

- **9.1 Information on basic physical and chemical properties**

- **General Information**

- **Appearance:**

- **Form:**

Fluid

- **Color:**

Colorless

- **Odor:**

Characteristic

- **Odor threshold:**

Not determined.

- **pH-value:**

Not determined.

- **Change in condition**

- **Melting point/Melting range:**

Undetermined.

- **Boiling point/Boiling range:**

232 °C (450 °F)

- **Flash point:**

110 °C (230 °F)

- **Flammability (solid, gaseous):**

Not applicable.

- **Ignition temperature:**

- **Decomposition temperature:**

Not determined.

- **Auto igniting:**

Product is not selfigniting.

- **Danger of explosion:**

Product does not present an explosion hazard.

- **Explosion limits:**

- **Lower:**

Not determined.

- **Upper:**

Not determined.

(Contd. on page 5)

# Safety Data Sheet

## acc. to OSHA HCS

Printing date 04/27/2016

Reviewed on 04/27/2016

Trade name: Silikal RE 42 (Component B)

(Contd. of page 4)

- |   |  |
|---|--|
| <b>· Vapor pressure:</b>                          | Not determined.                            |
| <b>· Density at 20 °C (68 °F):</b>                | 0.87 g/cm <sup>3</sup> (7.26 lbs/gal)      |
| <b>· Relative density</b>                         | Not determined.                            |
| <b>· Vapor density</b>                            | Not determined.                            |
| <b>· Evaporation rate</b>                         | Not determined.                            |
| <b>· Solubility in / Miscibility with Water:</b>  | Not miscible or difficult to mix.          |
| <b>· Partition coefficient (n-octanol/water):</b> | Not determined.                            |
| <b>· Viscosity:</b>                               |  |
| <b>Dynamic:</b>                                   | Not determined.                            |
| <b>Kinematic:</b>                                 | Not determined.                            |
| <b>· Solvent content:</b>                         |  |
| <b>Organic solvents:</b>                          | 0.0 %                                      |
| <b>· 9.2 Other information</b>                    | No further relevant information available. |

### 10: Stability and reactivity

- **10.1 Reactivity** No further relevant information available.
- **10.2 Chemical stability**
- **Thermal decomposition / conditions to be avoided:**  
No decomposition if used according to specifications.
- **10.3 Possibility of hazardous reactions** Reacts with acids, alkalis and oxidizing agents.
- **10.4 Conditions to avoid** No further relevant information available.
- **10.5 Incompatible materials:** Reacts with alkali, amines and strong acids.
- **10.6 Hazardous decomposition products:** Poisonous gases/vapors
- **Additional information:**  
Inform respective authorities in case of seepage into water course or sewage system.  
Do not allow to enter sewers/ surface or ground water.

### 11: Toxicological information

- **11.1 Information on toxicological effects**
- **Acute toxicity:**  
Harmful if swallowed.
- **LD/LC50 values that are relevant for classification:**
- 25620-58-0 trimethylhexane-1,6-diamine**
- Oral | LD50 | 900 mg/kg (rat)
- **Primary irritant effect:**
- **on the skin:**  
Causes severe skin burns and eye damage.
- **on the eye:**  
Causes serious eye damage.
- **Sensitization:**  
May cause an allergic skin reaction.
- **Additional toxicological information:**
- **Carcinogenic categories**
- **IARC (International Agency for Research on Cancer)**
- None of the ingredients is listed.

(Contd. on page 6)

US

# Safety Data Sheet

## acc. to OSHA HCS

Printing date 04/27/2016

Reviewed on 04/27/2016

Trade name: Silikal RE 42 (Component B)

(Contd. of page 5)

- **NTP (National Toxicology Program)**

None of the ingredients is listed.

- **OSHA-Ca (Occupational Safety & Health Administration)**

None of the ingredients is listed.

### 12: Ecological information

- **12.1 Toxicity**
- **Aquatic toxicity:** No further relevant information available.
- **12.2 Persistence and degradability** No further relevant information available.
- **12.3 Bioaccumulative potential** No further relevant information available.
- **12.4 Mobility in soil** No further relevant information available.
- **Ecotoxicological effects:**
- **Remark:** Harmful to fish
- **Additional ecological information:**
- **General notes:**  
Water hazard class 2 (Self-assessment): hazardous for water  
Do not allow product to reach ground water, water course or sewage system.  
Must not reach bodies of water or drainage ditch undiluted or unneutralized.  
Danger to drinking water if even small quantities leak into the ground.  
The material is harmful to the environment.  
Harmful to aquatic organisms
- **12.5 Results of PBT and vPvB assessment**
- **PBT:** Not applicable.
- **vPvB:** Not applicable.
- **12.6 Other adverse effects** No further relevant information available.

### 13: Disposal considerations

- **13.1 Waste treatment methods**
- **Recommendation:**  
Must be specially treated adhering to official regulations.  
Must not be disposed of together with household garbage. Do not allow product to reach sewage system.
- **Uncleaned packagings:**
- **Recommendation:**  
Packaging can be reused or recycled after cleaning.  
Packagings that cannot be cleansed are to be disposed of in the same manner as the product.
- **Recommended cleansing agent:** Acetone, ethylacetate

### 14: Transport information

- **14.1 UN-Number**
- **DOT, ADR, IMDG, IATA** UN2327
- **14.2 UN proper shipping name**
- **DOT, IATA** Trimethylhexamethylenediamines
- **ADR** 2327 Trimethylhexamethylenediamines
- **IMDG** TRIMETHYLHEXAMETHYLENEDIAMINES

(Contd. on page 7)

- US

# Safety Data Sheet

acc. to OSHA HCS

Printing date 04/27/2016

Reviewed on 04/27/2016

Trade name: Silikal RE 42 (Component B)

(Contd. of page 6)

- 14.3 Transport hazard class(es)

- DOT



- Class 8 Corrosive substances
- Label 8

- ADR, IMDG, IATA



- Class 8 Corrosive substances
- Label 8

- 14.4 Packing group

- DOT, ADR, IMDG, IATA III

- 14.5 Environmental hazards:

- Marine pollutant: No

- 14.6 Special precautions for user

- Danger code (Kemler): Warning: Corrosive substances
- EMS Number: 80
- Stowage Category: F-A,S-B
- Stowage Category: A

- 14.7 Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code

Not applicable.

- Transport/Additional information:

- ADR

- Excepted quantities (EQ) Code: E1  
Maximum net quantity per inner packaging: 30 ml  
Maximum net quantity per outer packaging: 1000 ml

- IMDG

- Limited quantities (LQ) 5L
- Excepted quantities (EQ) Code: E1  
Maximum net quantity per inner packaging: 30 ml  
Maximum net quantity per outer packaging: 1000 ml

- UN "Model Regulation":

U N 2 3 2 7  
TRIMETHYLHEXAMETHYLENEDIAMINES, 8, III

## 15: Regulatory information

- 15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

- Sara

- Section 355 (extremely hazardous substances):

None of the ingredient is listed.

(Contd. on page 8)

# Safety Data Sheet

## acc. to OSHA HCS

Printing date 04/27/2016

Reviewed on 04/27/2016

**Trade name: Silikal RE 42 (Component B)**

(Contd. of page 7)

**· Section 313 (Specific toxic chemical listings):**

None of the ingredients is listed.

**· TSCA (Toxic Substances Control Act):**

All ingredients are listed.

**· Proposition 65**
**· Chemicals known to cause cancer:**

None of the ingredients is listed.

**· Chemicals known to cause reproductive toxicity for females:**

None of the ingredients is listed.

**· Chemicals known to cause reproductive toxicity for males:**

None of the ingredients is listed.

**· Chemicals known to cause developmental toxicity:**

None of the ingredients is listed.

**· Cancerogenity categories**
**· EPA (Environmental Protection Agency)**

None of the ingredients is listed.

**· TLV (Threshold Limit Value established by ACGIH)**

None of the ingredients is listed.

**· MAK (German Maximum Workplace Concentration)**

None of the ingredients is listed.

**· NIOSH-Ca (National Institute for Occupational Safety and Health)**

None of the ingredients is listed.

**· AGW (German Workplace Threshold Value)**

None of the ingredients is listed.

**· National regulations:**
**· Water hazard class:** Water hazard class 2 (Self-assessment): hazardous for water.

**· 15.2 Chemical safety assessment:** A Chemical Safety Assessment has not been carried out.

**16: Other information**

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

**· Department issuing SDS:** Silikal America

**· Date of preparation / last revision** 04/27/2016 / 11

**· Abbreviations and acronyms:**

Acute Tox. 4: Acute toxicity, Hazard Category 4

Skin Corr. 1B: Skin corrosion/irritation, Hazard Category 1B

Eye Dam. 1: Serious eye damage/eye irritation, Hazard Category 1

Skin Sens. 1: Sensitisation - Skin, Hazard Category 1

**· \* Data compared to the previous version altered.**